

Date: Monday, 1/8/2007 10:50:53 AM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	ASPIRATOR BODY
Job Number	30153		
Estimate Number	11975		
P.O. Number	N/A	Part Number	D2094
This Issue	1/8/2007	Drawing Number	D2094 REV A
Prsht Rev.	NC	Project Number	N/A
First Issue	N/A	Drawing Revision	A
Previous Run	28133	Material	N/A
Written By	<u>JK</u>	Due Date	2/5/2007
Checked & Approved By	<u>JK 01.01.08</u>	Qty:	50
Comment	Est. B 99.01.20 Re-format DM	Um:	Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D2061	Aspirator
		
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total: 40.0000 Each(s) Aspirator Pick: Qty Part number Description Batch 1 D2061 Aspirator Body <u>B30161</u> FF 07-01-28		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		

**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Drill 4 flange holes as per Dwg D2092/93/94 using Drill Jig DT 8262

FF 07-02-01 50

Cut edges as per Dwg D2095 using Jig DT 8263.

FF 07-02-01 50

Drill 5/16 hole for jet as per Dwg D2092/93/94 using Drill Jig DT 8296

FF 07-02-02 50

Deburr

FF 07-02-05 50

Clean and polish with water and thinner

FF 07-02-05 50

3.0	QC5	INSPECT WORK TO CURRENT STEP
		

**Comment:** INSPECT WORK TO CURRENT STEP

SB 07/02/05 50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  LD Date: 07/02/06  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

4.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

SB

07/02/05



5.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/02/05



Job Completion



07/02/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

